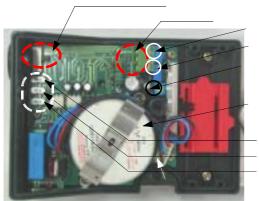


Electrical connection and commissioning



Connection terminal

Movement direction switch

Zero point adjustment volume ()

Span width adjustment volume

Dead band adjustment

Drive motor

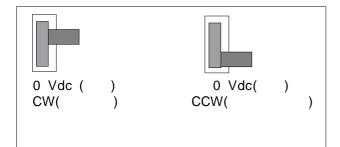
Run/Stop selector switch

Holding torque adjustment

Calibration/control switch

- Change of direction of rotation
- Check the signal from controller or DDC if the damper moves to wrong direction just push to the opposition position.

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- Advices in commisioning

- Disconnect the main power (24VAC)
- Avoid from electrical shock
- Check the supply voltage 24Vac
- Check the transformer capacity
- Check the system Neutral(N) is common with the controller's Neutral(N)

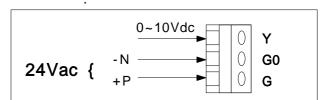
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- Check the movement direction meet the valve specification.
- When you change the factory setting the starting point and stop point are shifted.
 So you need to adjust the volumes with a small watch screw driver according to specialist advice. See adjustment

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- Connection diagram

- Disconnect the power of the controller and actuator power supply.
- Connect the control wire as following.



- Notice in commissioning
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Type: AQR65...

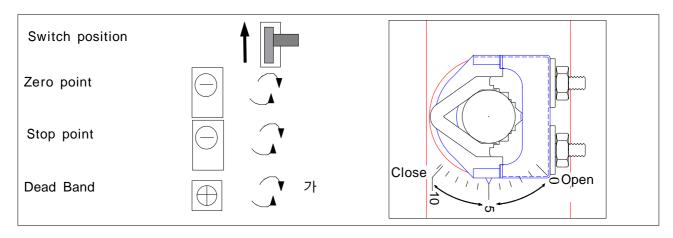
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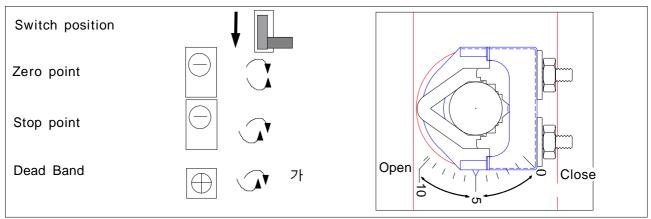
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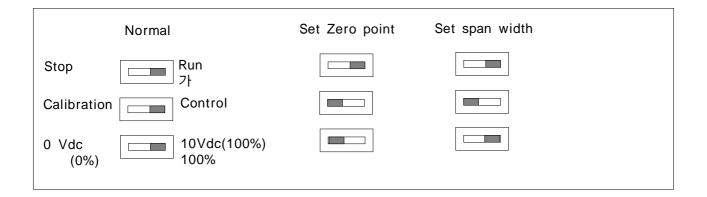
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- It differs from the position of (sw1) (sw1)

Start point adjustment







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