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# **Humidity sensors - FG80...**

and combined

# Humidity-temperature sensors - TFG80...

with "Polyga®" humidity measuring element for the measurement of relative air humidity and temperature - for rooms and air channels.

#### Model overview

passive sensors

FG80H Humidity Sensor

with resistance output up to 10k ohms

TFG80H Humidity-temperature Sensor

with resistance output up to 10k ohms

active sensors

FG80J Humidity Sensor

0(4)...20mA or 0...10V DC for U=15...30V DC

TFG80J Humidity-temperature Sensor

each 0(4)...20mA or 0...10V DC for U=15...30V DC

FG80AC Humidity Sensor

each 0(4)...20mA or 0...10V DC for U=24V AC

**TFG80AC Humidity-temperature Sensor** 

each 0(4)...20mA or 0...10V DC for U=24V AC

### Description of the sensor:

The "PolygaPolyga®" humidity measuring element consists of several synthetic fabric bands each with 90 individual fibres with a diameter of 3 µm each. In their untreated state, the synthetic fibres are not hygroscopic - their hygroscopic properties are acquired by means of a special process which allows the synthetic fibres to absorb moisture. The molecular structure of the individual fibres is arranged lengthways. When water is absorbed, the molecular chains alter, the outward result being a change in length. A loss of water has a converse effect on the fibre. If the fibre is in equilibrium with the air humidity, there is neither absorption nor a loss of water. The length at this point serves as a gauge for the relative humidity.

If the measuring element is exposed to an air humidity of 100%rh, a film of water forms on the surface of the element (dew point). The physical effect is one as if the measuring element had been immersed in water. The measuring element is saturated. An ideal fixed point is thus attained for adjusting or controlling the sensors. The measuring element is waterresistant. Once administered to the Galltec® measuring element, the hygroscopic properties remain stable, the sensitivity remaining until it becomes destroyed by extraneous influences. Regeneration as with fine-measuring elements is not necessary, but does not cause any harm.

# Design of the sensor

The expanding action (predominantly lengthways) of the fibres is picked up by means of an electronic sensing system and converted by integrated signal preprocessing into standardised signals 0..20mA or 4..20mA or 0...10V.



FG80... TFG80...

The fan-shaped measuring element, which faces outward from the housing, is protected by a perforated sensor tube. The sensors are designed for pressureless systems. The unit should be installed in a location where condensation cannot enter into the housing. A preferred position would be "sensor vertically down" or "sensor horizontal". In these positions, a cover plate with a 0.8 mm diameter hole will prevent water from entering.

The TFG80 range of sensors have built-in temperature sensors (mainly Pt100) for simultaneous measurement of temperature. Temperature readings are converted likewise into standardised signals 0..20mA or 4..20mA or 0..10V.

This information is based on current knowledge and is intended to provide details of our products and their possible applications. It does not, therefore, act as a guarantee of specific properties of the products described or of their suitability for a particular application. It is our experience that the equipment may be used across a broad spectrum of applications under the most varied conditions and loads. We cannot appraise every individual case. Purchasers and/or users are responsible for checking the equipment for suitability for any particular application. Any existing industrial rights of protection must be observed. The perfect quality of our products is guaranteed under our General Conditions of Sale. Issue: March 2001 valid until 31.12.2006 FG80\_E. Subject to modifications, current version available at www.galltec.de. This issue supersedes all previous technical leaflets.

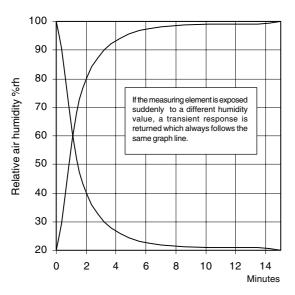
# **Ageing**

In order to maintain their long-term stability, it is important that the measuring elements undergo a special ageing process, details of which cannot be given here.

### Reaction of the sensor

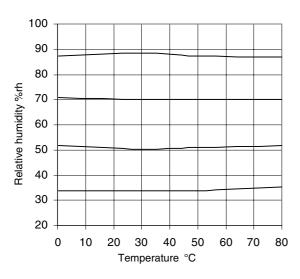
Due to the law of diffusion, there is a time delay before the fibres are saturated during water absorption. This is a decisive factor when determining the reaction time. Thus, for one individual fibre with a diameter of 3 µm, a short saturation time (several seconds) can be measured. Empirical investigations show that bundled or woven fibres, as are used here in the Galltec® sensor, give rise to a longer period prior to saturation. This is because the individual fibres impede each other during water absorption and/or water loss, and the ensuing humidity does not register until later. Measurements have shown that, at a wind speed of 2m / sec. the half-life period is 1.2 mins. This represents an effective period of approx. 30 - 40 mins.

# Half-life period



Transient response of the measuring element between 20 and 100% rh.

# Thermal behaviour



 $80^{\circ}$  C is given as the maximum temperature value. Higher temperatures can only be tolerated for a short period of time. The eventual result is a change in the molecular structure which causes a constant error. The maximum temperature of  $80^{\circ}$  C only applies, however, if no harmful substances (acids, solvents etc.) are present in the medium.

#### **Technical data**

Physical data

b. maidit.	macauting range 0, 1000/ rb
humidity	measuring range
	measuring accuracy>40%rh±2.5%rh
	<40%rh according to tolerance diagram
	working range
temperature	working range30+80°C
temperature	measuring accuracy±0.5°C
measuring me	edium air, pressureless, non-aggressive
	ambient temperature at the housing2060°C
p 0	at the sensor40+80°C
mean tempera	ature coefficient0.1%/K at 20°C and 50%rh
	at average air pressure 430m NN
	r speed 8m/sec
	rotective gauze (order no. 20.014)15m/sec
	at v=2m/sec1.2 min
sensor length	; sensor material 220mm; high-grade steel
	slots in housing base for channel mounting
(order	no. 20.009) console for wall mounting
	ition sensor vertically downwards, or horizontal
	rminals for conductor cross sections 0.5mm <sup>2</sup>
	ion by twist nipple M20x1,5
	etic compatibility
	ince to interference EN 50 082-2
	rence emission EN 50 081-2
	ABS
	rem
weigni	ca 0.4 kg
Electrical data	a for passive sensors
<b>Humidity</b> Out	put 1 0100 ohm linear 2-wire
rialinally Out	0200 ohm linear 2-wire
	51005 ohm unlinear 3-wire
	further resistance ranges on request
permissible loa	ad 1.0 watt
max. voltage	42V
insulation resis	stance 10 Mohm
	Output 2 (TFG80H) Pt100 ref. DIN EN 60751 ad for air 1m/sec and t=0.1K 2 mA
Electrical data	a for active sensors
<b>Humidity</b> Out	put 1 020mA or 010V 4-wire system or 420mA 2-wire system (only with DC)
Temperature	
Temperature	Output 2 020mA or 010V 4-wire system
	Output 2 020mA or 010V 4-wire system or 420mA 2-wire system (only with DC)
operating volta	Output 2 020mA or 010V 4-wire system or 420mA 2-wire system (only with DC) age
operating volta	Output 2 020mA or 010V 4-wire system or 420mA 2-wire system (only with DC)
operating volta max. load for o min. ballast re- internal consu	Output 2 020mA or 010V 4-wire system or 420mA 2-wire system (only with DC) age
operating volta max. load for c min. ballast re- internal consu internal consu	Output 2 020mA or 010V 4-wire system or 420mA 2-wire system (only with DC) age
operating volta max. load for c min. ballast re- internal consu internal consu temperature n	Output 2 020mA or 010V 4-wire system or 420mA 2-wire system (only with DC) age
operating volta max. load for o min. ballast re- internal consu	Output 2

"subject to technical modifications"

Туре	Humidity		Temperature		, ,		Order No
	Measuring range 1	Output 1	Measuring range 2	Output 2	valtage	system	

# Overview of passive sensors

FG80H	0100%rh 0100%rh 0100%rh 0100%rh 0100%rh	0100 Ohm 0200 Ohm 01000 Ohm 100138,5 Ohm 51005 Ohm			max 42V max 42V max 42V max 42V max 42V	2-pin 2-pin 2-pin 2-pin 3-pin	44010100 44010200 44010300 44010400 44010600
TFG80H	0100%rh	0100 Ohm	+5+80°C	Pt100	max 42V	2-pin	44700150
	0100%rh	0200 Ohm	+5+80°C	Pt100	max 42V	2-pin	44700250
	0100%rh	01000 Ohm	+5+80°C	Pt100	max 42V	2-pin	44700350
	0100%rh	100138,5 Ohm	+5+80°C	Pt100	max 42V	2-pin	44700450
	0100%rh	51005 Ohm	+5+80°C	Pt100	max 42V	3-pin	44700650

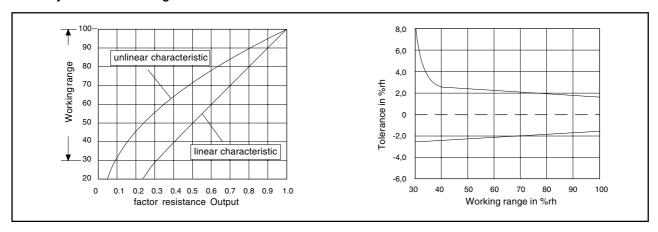
# Overview of active sensors U = 15...30V DC and/or 24V AC (20...28V AC)

	1	T			1		
FG80J FG80AC	0100%rh 0100%rh	020mA 020mA			1530VDC 24VAC	3/4-wire 3/4-wire	44013000 44014200
1 GOOAC	0100%rh	02011A 010VDC			1530VDC 24VAC	I I	44014700
	0100%rh	420mA			1530VDC	2-wire	44014800
TFG80J	0100%rh	020mA	0+40°C	020mA	1530VDC		44513030
TFG80AC	0100%rh	020mA	-30+60°C	020mA	1530VDC		44573030
	0100%rh	020mA	-10+90°C**	020mA	1530VDC		44623030
	0100%rh	020mA	0100°C*	020mA	1530VDC	3/4-wire	44543030
	0100%rh	020mA	0+40°C	020mA	24VAC	4-wire	44514242
	0100%rh	020mA	-30+60°C	020mA	24VAC	4-wire	44574242
	0100%rh	020mA	-10+90°C	020mA	24VAC	4-wire	44624242
	0100%rh	020mA	0100°C*	020mA	24VAC	4-wire	44544242
	0100%rh	010VDC	0+40°C	010VDC	1530VDC 24VAC	3/4-wire	44514747
	0100%rh	010VDC	-30+60°C	010VDC	1530VDC 24VAC	3/4-wire	44574747
	0100%rh	010VDC	-10+90°C	010VDC	1530VDC 24VAC	3/4-wire	44624747
	0100%rh	010VDC	0100°C*	010VDC	1530VDC 24VAC	3/4-wire	44544747
	0100%rh	420mA	0+40°C	420mA	1530VDC	2-wire	44514848
	0100%rh	420mA	-30+60°C	420mA	1530VDC	2-wire	44574848
	0100%rh	420mA	-10+90°C	420mA	1530VDC	1 1	44624848
	0100%rh	420mA	0100°C*	420mA	1530VDC	2-wire	44544848
Speciality	0100%rh	020mA	Pt100	resistance	1530VDC		44703050
FG80JPt100	0100%rh	010VDC	Pt100	resistance	1530VDC 24VAC	3/4-wire	44704750
	0100%rh	420mA	Pt100	resistance	1530VDC	2-wire	44704850

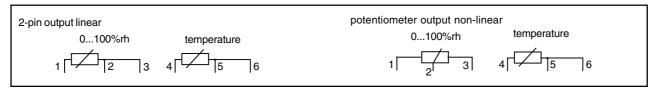
<sup>\*</sup> heed max. temperature range

<sup>\*\*</sup> suitable for EDJ regulator

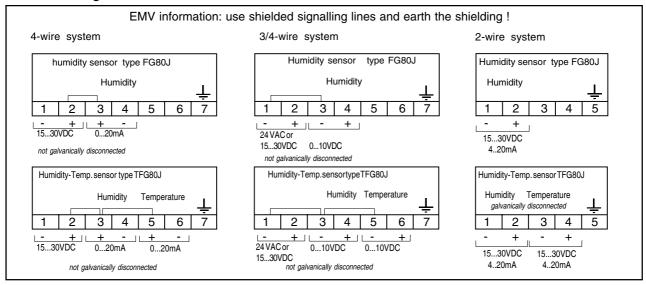
# **Humidity and tolerance diagram**



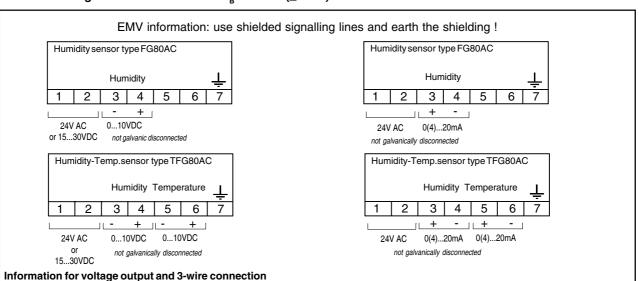
# Connection diagram for passive sensors with resistance output



# Connection diagram for active sensor U=15...30V DC

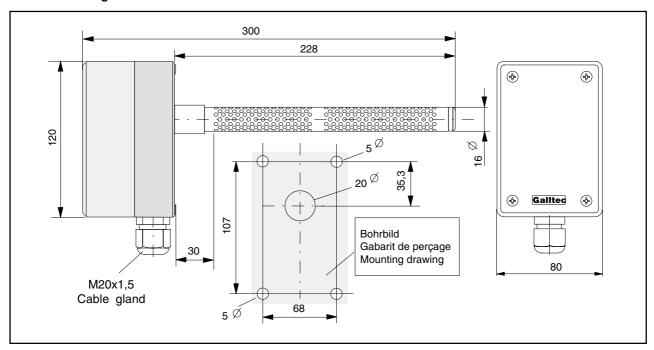


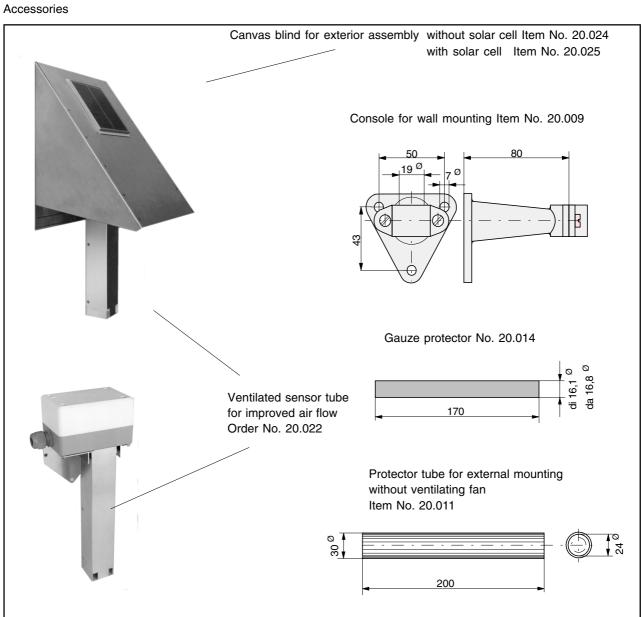
# Connection diagram for active sensors $U_B=24V$ AC ( $\pm$ 10 %)



Internal consumption of the sensor from circa 15...25 mA causes a voltage drop on the supply lines. If the measuring signal is taken from terminal 4 / terminal 6 to the connecting point at the power supply (three-wire circuit), then an additional measuring error is incurred, dependant upon the circuit length. A 4-wire connection is recommended.

# **Dimensions diagram**





**Important** The air's capacity to absorb water is influenced among other factors by the temperature. This is a physical law (identified in the *hx* diagram of Mollier). The higher the air temperature, the larger the amount of steam that can be absorbed up to saturation point (100%rh). If a sensor is calibrated under varying air temperature conditions, the result is an irregular, unhomogenous measuring medium which automatically gives calibration errors. The table below shows the influence of the air temperature on air humidity. If, for example, calibration occurs at an air temperature of 20°C and 50%rh and a varying temperature range of only +/-1 °PK, this results in a variation in humidity of the measuring medium (air) of +/-3.2%rh.

	10°C	20°C	30°C	50°C
10%rh	+/-0,7%rh	+/-0,6%rh	+/-0,6%rh	+/-0,5%rh
50%rh	+/-3,5%rh	+/-3,2%rh	+/-3,0%rh	+/-2,6%rh
90%rh	+/-6,3%rh	+/-5,7%rh	+/-5,4%rh	+/-4,6%rh

Physical influence of air temperature on air humidity

#### Calibration

Galltec® sensors are adjusted correctly at a room temperature of 23°C and 50%rh at a mean air pressure corresponding to 430m NN. If, however, a further adjustment is necessary, the following procedure should be adhered to:

- Ensure that the ambient humidity as well as the ambient temperature are constant.
- If possible, use a psychrometer for testing, (do not use testing equipment with capacitive sensors).
- Leave the equipment to be tested for a minimum of 1 hour under constant test conditions.
- All Galltec® sensors are equipped with an adjustment facility. In most cases this involves an adjuster screw fixed with screw securing lacquer. When the lacquer is removed the screw can be adjusted. After calibration, the adjuster screw should again be secured.

### Maintenance - Instructions for use - Effect of pollutants

The measuring element is maintenance free when the surrounding air is clean. Agents that are corrosive and contain solvents, depending upon the type and concentration of the agent, can result in faulty measurements and cause the measuring element to break down. Direct sunlight should be avoided. Substances deposited on the sensor are damaging as they eventually form a water-repellent film (this applies to all humidity sensors with hygroscopic measuring elements). Such substances are resin aerosols, lacquer aerosols, smoke deposits etc. The water-resistant property of the Galltec® sensors allows for cleaning using water. Solvents cannot be used for this purpose. A light-duty detergent is recommended. Any detergent residue should, however, always be thoroughly washed out.

A special process ensures that Galltec® sensors have good long-term stability. Regeneration is not necessary, but is also not harmful.

The temperature coefficient as well as the self-heating may vary according to the location and the application (especially with sensors where electronic and measuring system are integrated in one housing).

WARNING The guarantee is no longer valid if the interior of the measuring element has been accessed.

# **Guide to installation**

Interference is often to be encountered during installation. The correct installation procedure can prevent interference to a very large extent. However, some ground rules should be observed.

To avoid interference, suppression should be carried out in accordance with VDE 0875 and VDE 0874

(VDE - this is assumed to be the Vorschriftenwerk Deutscher Elektrotechniker - regulations governing German electrical engineers).

Fundamentally, interference must be removed at its source, where suppressor material is most effective. Interference can, however, also result from electromagnetic fields via signalling lines. The EMV law determines the corresponding protective measures. All Galltec® equipment is designed in accordance with European standards EN 50081-2 and EN 50082-2 (for industrial locations). In addition, further protective measures must be observed.

Unavoidable sources of interference should be kept at a good distance from the control systems.

Data and signalling lines should not be used in parallel with control, networking and power lines.

For data and signalling lines, shielded cable should be used, and the shielding must be applied to the earth terminal. Ensure that earth circuits and fault currents do not arise as a result of a second earth connection.

For equipment with a network connection, it is recommended that a separate network circuit be used.

During the switch process, electrical power consumers such as switch contactors, magnetic valves etc. produce induction voltages that can cause interference. In the trade there is an abundance of protective and suppressor component parts that are most effective when applied directly to the source of the trouble. A suitable suppressor has the added advantage that components such as relays, microswitches etc. have a longer service life.

Further difficulties during installation can arise if signalling lines are joined together with common lines. It is essential to check whether this is permissible. Interference is particularly likely when installing using equipment of different makes. Here, too, the trade offers isolating amplifiers that overcome the problem.