

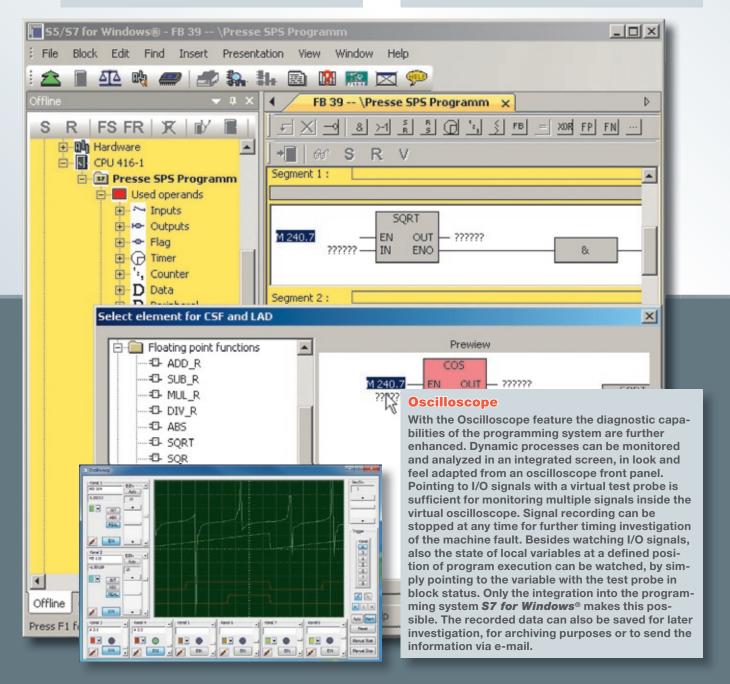


S7 for Windows®

Programming system for S7-PLC-controls

In order to program the Siemens PLC-control series® S7-300® and S7-400® efficiently and comfortably, IBHsoftec provides the software S7 for Windows®. This software can be combined with S5 for Windows® or runs stand alone. With S7 for Windows® the entire SIMATIC® S7-300® and S7-400® PLC-control series can be programmed. The complete S7 instruction set is implemented in the presentations Statement List (STL), Function Block Diagram (FBD) and Ladder Diagram (LAD).

Of course all online-functions are implemented. The new operational concept of version 6 has been developed on the basis of the latest cognitions in operator guidance. Block lists and symbolic tables for example can be arranged freely, they can be drawn in any order from the main window onto a second screen and can be faded out automatically from the main window, in order to gain more space on the screen. The presentation of the module parameters has been adjusted as well.





S7 for Windows®

Hardware configuration

The hardware configuration allows the parametrizing of modules, the allocation of addresses and the configuration of a PROFIBUS. By clicking on the module in the configuration, a dialogue opens,

☐ Startup

☐ Memory

Local data priority class 1

Local data priority class 2

General settings

Permit restart by user (i.e. from PU) or con Startup at POWER ON = Warm Restart

Cycle loading from Communication [%]

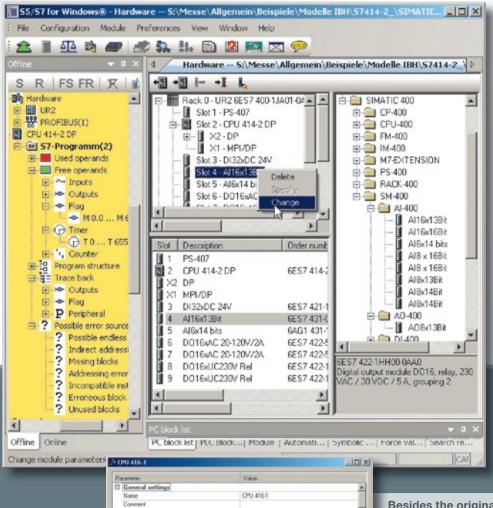
Cyclic Process Image Update 0885 call on peripheral errors

finimum cycle time [ms]

time for module ready state [100ms]

Cancel

which allows to setup the module parameters. In the detail window of the module or CPU, executed changes are marked clearly, in order to avoid unintentional changes before saving.



10000

Besides the original Siemens PROFIBUS components, our hardware catalogue contains PROFIBUS components from other manufacturers, which are compatible to Siemens. The hardware catalogue can be extended with files in GSD-format. The hardware configuration of existing STEP®7 projects can be read and edited. Besides offline-creation of hardware configurations, it is also possible to read and edit existing configurations from a PLC. For quick debugging, module diagnostic functions are integrated. The hardware catalogue is updated constantly for the latest modules. These updates are freely available via internet.



S7 for Windows®

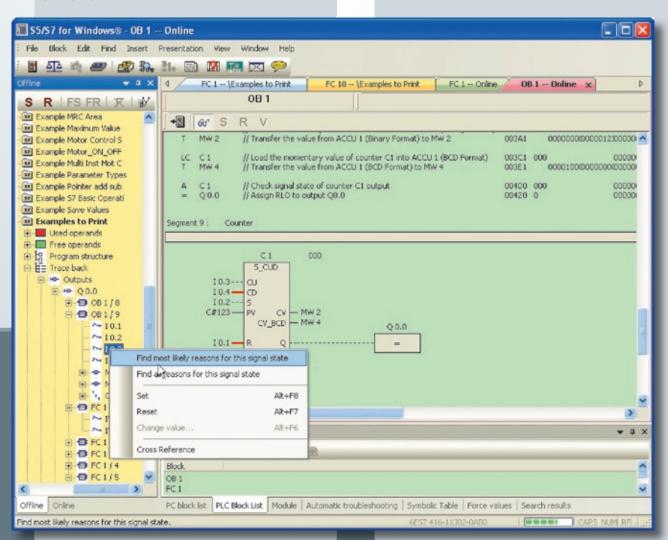
Program test during online operations

With **S7 for Windows**® the entire S7 instruction set can be shown in the representation STL (Statement List) in status view. The status operation is also possible in the representations Function Block Diagram (FBD) and Ladder Diagram (LAD). Furthermore, variable views and symbolic tables are integrated in the status window. All installed interfaces capable of connecting to a PLC are displayed in the online view.

during debugging and returns the reason for the stop in plain text. In contrast to conventional diagnostic tools, no special adaptation of the PLC program is necessary.

Other improvements

All STEP®7-projects can be edited directly without im-/export. Archived STEP®7-projects can be opened directly. All write accesses on the PLC can



Integrated S7-Simulation, BlockDiff and automatic troubleshooting

S7 for Windows® contains **S7-Simulation** and the comfortable block comparison (*BlockDiff*). The functions for an automated troubleshooting are integrated as well. The **S7 for Windows®** allows a fully automated debugging in the running PLC program. Compared to the classical debugging, the **S7 for Windows®** performs all the tasks required

be prevented with a password protection. Signals (operands) traceability is possible. Cross-reference over complete IO modules and hardware or module diagnostics are also possible. The print preview and the forcing of operands are implemented as well. The conversion from S5- to S7-programs has been optimized. Saving of complete S7-projects on a memory-card is also possible (CPU dependent).

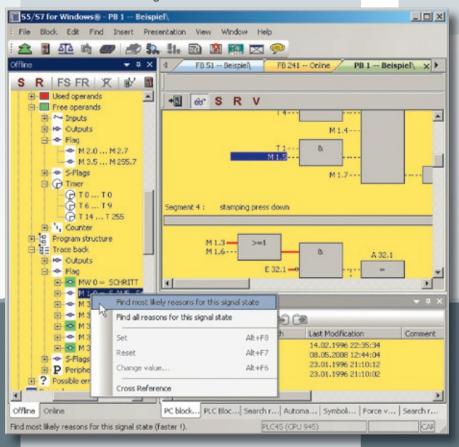


S5 for Windows®

Programming system for S5 PLC controls

S5 for Windows® provides the tools for creating, modifying, testing and documenting programs for programmable logic controllers (PLC). S5 for Windows® is designed for programming the Siemens PLC family SIMATIC® S5 with STEP®5. The Function Block Diagram (FBD), the Ladder Diagram (LAD), Statementlist (STL) and Graphical Step Sequence (G5 for Windows®, Graph5®, Graph5/II®) are used as presentations for S5. Existing S5 programs can be edited directly without im-/export. S5 for Windows® is compatible to the original Siemens programming unit. The functions for automatic troubleshooting of S7 for Windows are also integrated in S5 for Windows.

the keyboard. Cross references and/or the corresponding symbol files are shown with the correct addresses. In this window the symbol file can be edited simultaneously. The allocation of new addresses with syntax check is integrated. Statement lists are created with the comfort of the integrated editor. The assignment of new addresses with syntax check is integrated. The Windows® clipboard can be used for program or configuration manipulations in any place. Statement lists can be altered into function block or ladder diagrams, as far as they are displayable. The display of Function Block Diagrams and Ladder Diagrams in form of Statement Lists is always possible.



Create and correct

A comfortable editor to create and edit symbolic tables is integrated. Searching and replacing for any criteria as well as rewiring are possible. A syntax check is integrated. The new comfortable multiple segment editor for the creation of statement lists, function block diagrams and ladder diagrams allow the representation of complex functions too. Focus was set on the easy use with the mouse and/or

Program test during online operations

With **\$5 for Windows**® multiple segments can be shown in the status display representations statement list, function block diagram and ladder diagram. The CPU status function provides information about interrupt stack, block stack and system data.

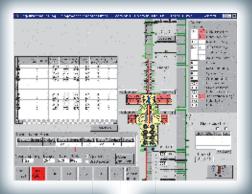
Calling the COM packages

S5 for Windows® allows calling the COM packages (Windows® 2000 and XP only). Communication to a PLC can be established via an USB adaptor for instance.

Oscilloscope

The Oscilloscope functionalities of **S7 for Windows**® are also integrated in **S5 for Windows**®.

IIIIIIBHsoftec







OPC-Access and DLL-Access



Internal
Siemens Online
Interface



Ethernet



PLC ← PLC Communication



Profinet 10



EtherCAT, Fipio, CC-Link, LON, EIB





AS-Interface CANopen



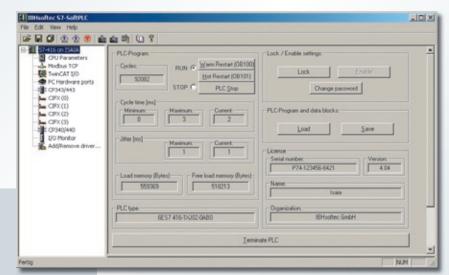
Modbus TCP InterBus



Profibus DP DeviceNet



SoftPLC S7-315[®]/S7-416[®]



The **SoftPLC S7-315/S7-416** executes a program in the same manner as a hardware PLC. The advantage of executing a PLC program this way is, that the PLC status can be displayed in real time. Since the **Soft PLC** behaves like a original SIMATIC® PLC, the programming tools

STEP®7 can be used. Online connections can be established serial, via Ethernet, via PROFIBUS DP and directly on the same PC. Even for project engineering and diagnostics of the PROFIBUS DP ST for Windows® or the original STEP®7 tool can be used. The program of a S7-PLC or a Siemens Win AC® SoftPLC including PROFIBUS DP configuration can be transferred to the SoftPLC S7-315/S7-416.

Operating systems

To meet the demands of our customers and provide flexibility, a variety of hardware and software platforms are available that are supported by the **SoftPLC**. The S7 version can be installed on systems using Windows® 2000/XP XP Embedded, Vista and Win 7. For OEM applications, also a Windows® CE version is available for almost every CPU architecture.

SoftPLC I/Os

The **SoftPLC** can access standard I/O boards as well as numerous intelligent hardware boards available to control bus systems widely used in the industry. Also a driver for Modbus TCP is included. Modbus TCP is used by companies like Wago and Phoenix Contact. PROFINET IOs, as well as a wide range of nodes for other bus systems can be used.

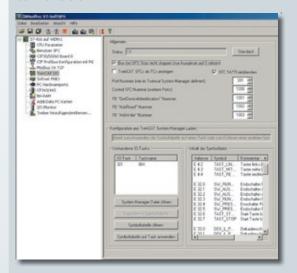
Supported Fieldbussystems		
Fieldbuscard/-system	Hilscher	Beckhoff
Lightbus		V
PROFIBUS	V	V
PROFINET IO	V	
INTERBUS	V	V
DeviceNet	V	V
AS-i	V	V
CAN	V	V
SERCOS	V	V
EtherCAT	V	V
EtherNet/IP	V	
ControlNet		V
Fipio	-	V
CC-Link	-	V
LON	-	V
EIB	-	V
MP-Bus	-	V

SoftPLC S5-943 / S5-945

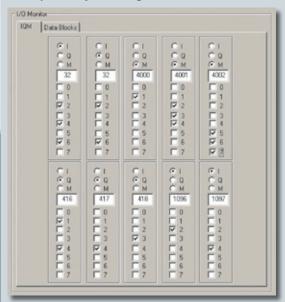
The **SoftPLC** is also available as S5 version. Since the **SoftPLC** behaves like a original SIMATIC® PLC, the programming tools **S5 for Windows®** and STEP®5 can be used. Access to the field bus can be made with the Hilscher-CIF cards over PROFIBUS-DP, INTERBUS, AS-I Bus, Device-Net and CAN. With a TwinCAT I/O driver it is possible to use any Beckhoff field bus master.

SoftPLC S7-315[®]/S7-416[®]

The configuration of the fieldbus is very comfortable:



Signal state watching and modification of the I/Os is simplified by the integrated IO monitor:



Online-Functions

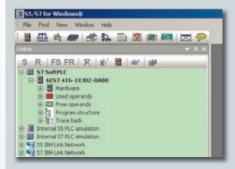
Direct Online Access with **S7 for Windows®** or STEP®7. Data exchange with the **SoftPLC** can be established with **S7 for Windows®** or Siemens STEP®7. If the programming system is installed on the same PC, the **SoftPLC** can be reached directly. All necessary drivers are included.

Alternatively data exchange can be established via serial interface using a zero-modem cable.

Furthermore it is possible to access the **SoftPLC** via TCP/IP Ethernet using the **IBHNet** driver.

Online functions are also possible using the Siemens ISO on TCP (RFC1006) protocol.

If a Hilscher CIF30/50/60 or CIFX PROFIBUS master card is used, the **SoftPLC** can be programmed or reached from an operator panel via the connected PROFIBUS, if the drivers are correctly configured.



Direct Online Access with S7 for Windows® or STEP®7

Data exchange with the **SoftPLC** can be established with **S7 for Windows®** or Siemens STEP®7.

If the programming system is installed on the same PC, the **SoftPLC** can be reached directly. The necessary drivers are included.



SoftPLC S7-315[®]/S7-416[®]

Accessing S7-SoftPLC over IBHNet with STEP®7

If the *IBHNet* driver is installed on the PU, *S7-Soft-PLC* can be programmed via Ethernet. The *IBHNet* protocol is always active on *S7-SoftPLC*, this way no configuration is necessary. In the *IBHNet* station, which is configured on the programming unit, only the IP-address of the computer, which is executing *S7-SoftPLC*, needs to be entered.

Accessing S7-SoftPLC over TCP/IP with STEP®7

In the hardware configuration of the SIMATIC® Manager a CP has to be added to the hardware configuration. In the IP-address-field of the CP, the IP address of the computer with **S7-SoftPLC** must be set.

Accessing S7-SoftPLC over PROFIBUS® with STEP®7

In the same manner as it is with a hardware PLC the PROFIBUS needs to be configured first. In the case of **S7-SoftPLC** this can happen directly, serial or via TCP/IP. If the PROFIBUS® is operational, it is possible to activate the option "OnlineDP" in the driver configuration to allow an access to the PLC via PROFIBUS®.

Monitoring, Operating, and Controlling simultaneously from one PC

The **SoftPLC** allows process monitoring, operation, and control from one hardware unit. The use of the **SoftPLC** is especially useful if a PC for data collection, process visualization, programming, or any other reason needs to be used anyway. A **SoftPLC** solution eliminates the need for a hardware PLC and the corresponding communication processor.

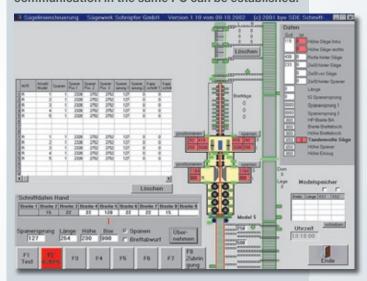
Access with IBH OPC Server/IBHNet/ RFC1006/DLL/Modbus TCP Server

The **S7 SoftPLC** has an integrated Modbus TCP-Server, which is supported by numerous visualization software suppliers.



S7 Simulation PLC

The **SoftPLC** is also available as a pure Simulation-PLC. The **S7 Simulation PLC** also has the ModbusTCP- and CP-functionality integrated. With the *IBH OPC Server* a communication via Ethernet to the *S7 SoftPLC* as well as a direct communication in the same PC can be established.



For fast data transfer between the **SoftPLC** and other Windows® applications, a DLL is available. Examples for the usual programming tools are supplied.

PLC - PLC communication

A data exchange between several PLC controls via Ethernet is possible. The **SoftPLC** contains a communications processor, which is compatible to the Siemens CP343/CP443. Send/Receive connections between two **SoftPLC**s, between **SoftPLC** and for example Siemens PLCs can be realized. The configuration is made using the STEP®7 tool NetPro®.

The following protocols are supported:

- ISO on TCP PU channel (PU, ProTool, WinCC, compatible OPC Server etc.)
- ISO on TCP Send/Receive passive
- ISO on TCP Send/Receive active
- ISO on TCP Fetch/Write passive
- TCP Send/Receive passive
- TCP Send/Receive active
- TCP Fetch/Write passive
- UDP Send/Receive

Additional Functions

The PC environment offers additional functions, which go beyond the usual S7 instructions. So own functions blocks, programmed in C++ can be integrated. This gives the possibility to program hardware drivers for customized I/O without large development.

IBH OPC Server

Connection between visualization and SIMATIC® PLC

With the *IBH OPC Server* a visualization application can be linked with a SIMATIC® PLC S5, S7-200®, S7-300® and S7-400® or an IBHsoftec **SoftPLC**. Also a mixed operation is possible.

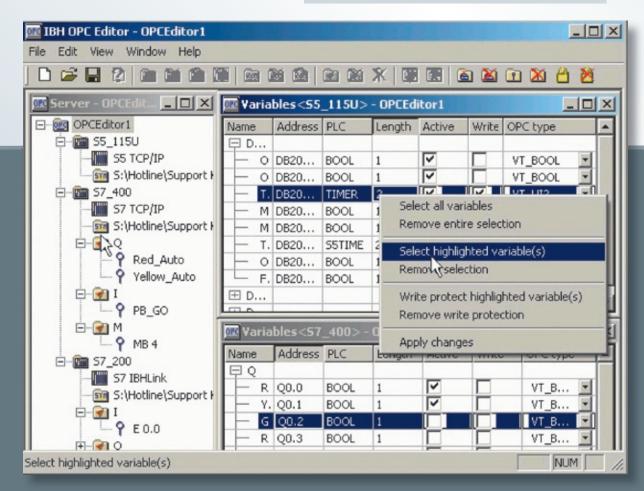
Access to the variables of a PLC Control via OPC. The symbolic addressing used within the PLC program and the Data Blocks can directly be used within the HMI. With a few mouse clicks all or only the desired variables from the PLC can be selected. The following file formats are supported: **\$5 for Windows®, \$7 for Windows®, \$TEP®5** and STEP®7.

The symbolic addressing used within the PLC program and the Data Blocks can directly be used within the HMI.

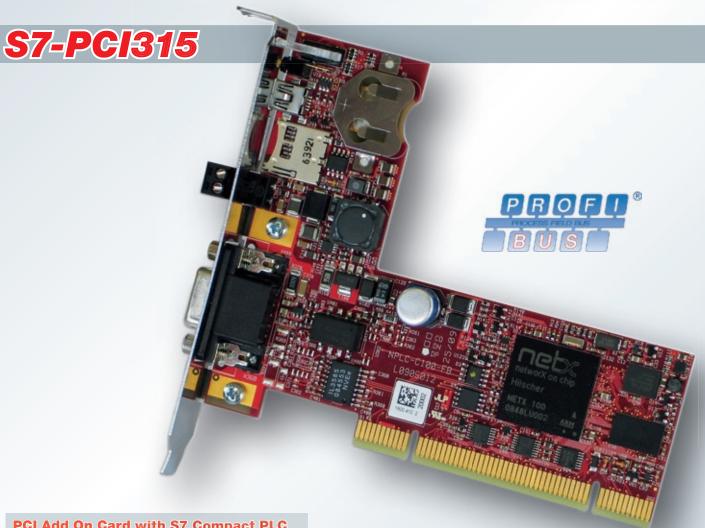
The communication between the IBH OPC Server and the Siemens PLCs can be established via:

- S5-AS511
- S5-TCP/IP
- IBH S5 SoftPLC
- S7-300°/400° via PROFIBUS/MPI° using a PC Adaptor (serial/USB)
- IBH S7-CX315/CX317 over RFC1006/IBHNet
- \$7-200[®]/300[®]/400[®] via *IBH Link*
- S7-1200® over Ethernet
- S7-200 via CP243®
- S7-200 PPI® (serial/USB)
- IBH S7 SoftPLC
- S7-TCP/IP via Ethernet
- The STEP®7-Online Interface (SIMATIC NET) can also be used
- With an optional driver it is possible to communicate via S5-H1 and S7-H1.

Routing functions to PLCs in subnets are also supported.







PCI Add On Card with S7 Compact PLC and programming tool

The **S7-PCI315** executes a program in the same manner as a Siemens PLC. The advantage of executing a PLC program this way is, that the PLC status can be displayed in real time. Since the **S7-PCI315** behaves like a original SIMATIC® PLC, the programming tools **S7 for Windows®** and STEP®7 can be used. Even for project engineering and diagnostics of the PROFIBUS DP, **S7 for Windows®** or the original STEP®7 tool can be used. The program of a S7-PLC or a Siemens Win AC® SoftPLC including PROFIBUS DP configuration can be transferred to the **S7-PCI315**.

- S7 for Windows (KIT-Version) included
- STEP®7 compatible
- PROFIBUS-DP-Master
- PCI Card
- Stand alone operation with external power supply
- PU functions with STEP®7 or S7 for Windows® via PROFIBUS-DP, USB, Ethernet or directly
- Operator panels (OPs) and PU devices can be connected in the usual way to PROFIBUS-DP
- HMI applications can connect via PROFIBUS-DP, USB, Ethernet or directly
- HMI applications can connect via the optional IBH OPC Server
- Proven a thousand times, any PROFIBUS-DP module can be used

RAM: 256 KB
Load memory: 256 KB
Retain memory: all data
Processing time: 0,2µs/Instr.

The PLC, that connects two worlds

The Powerful **S7-CX317** and the Low-Price **S7-CX315** are S7 compatible PLCs based on Beckhoff hardware.

For the **\$7-CX** a free programming tool is included.

Since the **S7-CX** series behaves like a original SIMATIC® PLC, the programming tools **S7 for Windows®** and STEP®7 can be used. Online connections can be established via Ethernet. The **S7-CX** executes a program in the same manner as a hardware PLC. The program of a S7-PLC can be transferred to the **S7-CX** series.

As hardware platform for the S7-CX, the modular DIN rail PCs of the CX series of the Beckhoff Automation GmbH is used. The fieldbus used to control the central and the distributed IO primarily is EtherCAT (Real-Time Ethernet).



RAM:

IBH S7-CX315: 256 KB **IBH S7-CX317**: 16 MB

Load memory:

IBH S7-CX315: 256 KB **IBH S7-CX317**: 4 MB

Retain memory:

IBH S7-CX315: 64 KB **IBH S7-CX317**: 64 KB

Processing time:

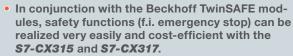
IBH S7-CX315: 0,20 µs/Instr. IBH S7-CX317: 0,075 µs/Instr.

Dimensions:

IBH S7-CX315: 59 mm x 100 mm x 91 mm **IBH S7-CX317**: 59 mm x 100 mm x 91 mm

Internal Bus system of the CPU: EtherCAT(E-Bus)

- PU functions with STEP®7 or S7 for Windows® over Ethernet with the ISO on TCP (RFC1006) or the IBH Link protocol.
- Online connections via PROFIBUS DP are possible with the Beckhoff PROFIBUS Master EL6731.
 Operator panels (OPs) and PU devices can be connected in the usual way to PROFIBUS DP.
- HMI applications can connect via ISO on TCP (RFC1006), the *IBH Link* protocol or via the optional *IBH OPC Server* for the visualization PC.
- Diagnostics and HMI via Intranet/Internet with the integrated web server.
- PLC to PLC communication via the integrated Ethernet CP.
- Based on the reliable and flexible Beckhoff hardware.



- Using the EtherCAT technology, it is possible to integrate other fieldbus segments, as for instance PROFIBUS DP, CANOpen, AS-i, DeviceNet, ControlNet, Modbus, Fipio, CC-Link, EtherNet/IP, and SERCOS interface at any place of the EtherCAT network.
- For the operation in building automation, the bus systems LON, EIB, MP, as well as DALI are available.
- Special functions for the peripheral devices (ADS functions) can be called via integrated function blocks.

S7-CX315/S7-CX317

Data exchange with the **S7-CX PLC** can be established with **S7 for Windows**® or the Siemens SIMATIC® manager.

Furthermore it is possible to access the IBHsoftec **S7-CX PLC** via TCP/IP Ethernet using the **IBHNet** driver.

Online functions are also possible using the Siemens ISO on TCP (RFC1006) protocol (a standard protocol within STEP®7 and **S7 for Windows**®).

The S7-compatible PLC based on Beckhoff-hardware with EtherCAT

PLC - PLC communication:

A data exchange between several PLCs via Ethernet is possible.

The IBHsoftec **S7-CX** series contains a communications processor, which is compatible to the Siemens CP343. Send/Receive connections between two **S7-CX** controllers, in addition, between **S7-CX** controllers and for example Siemens PLCs or a IBHsoftec **SoftPLC**, which runs on a PC, can be realized. The configuration is made using the STEP®7 tool NetPro®.

The following protocols are supported:

- ISO on TCP PU channel (PU, Pro-Tool, WinCC®, compatible OPC server etc.)
- ISO on TCP Send/Receive passive
- ISO on TCP Send/Receive active
- ISO on TCP Fetch/Write passive
- TCP Send/Receive passive
- TCP Send/Receive active
- TCP Fetch/Write passive
- UDP Send/Receive

The **S7-CX** PLCs unites the worlds of industrial PC and hardware PLC and fulfils the criteria for Programmable Automation Controller. Depending on the task, the components of the modular control





system can be plugged together and be built like a PLC into the switch cabinet or terminal box. The S7-compatible **S7-CX** controllers support the Beckhoff fieldbus terminals and also the EtherCAT terminals via the appropriate IO interfaces as IO system. This offers the opportunity to use the entire range of the open and fieldbus-neutral Beckhoff IO system.

The **S7-CX PLC** will be supplied preconfigured, so it is immediately ready to use.

With the Beckhoff System Configurator, the variety of the Beckhoff I/O terminal modules can be configured.

The user takes benefit from a flexible automation system and can take advantage of the wide-spread S7-programming tool.

IBH Link S7++/IBH Link S7 Plus/IBH Link S5++

IBH Link S7++

If a S7 200°, S7 300° or S7 400° has to be connected with a PC via Ethernet, the normal way is to take a CP / Communication processor. IBHsoftec has a more flexible solution:

If you want to connect your PC via Ethernet just take the IBH Link S7++ . It is possible to connect the IBH Link S7++ with a hub or switch or via a Crossover cable directly with your PC network card. The used protocol is standard TCP/IP, so you can control your system using VPN or a router. Of course, you can also use an Internet connection. With the IBH Link S7++ online functions are possible via Profibus DP with up to 12 Mbit/s or via PPI/MPI®. The IBH Link S7++ will reduce your costs because there is no need for the CP's

from Siemens nor the software Simatic Net is required.

The driver for SIMATIC MicroWin®, STEP®7, WinCC, ProTool and, of course, **S7 for Windows®** is supplied on CD with your **IBH Link S7++**. Also you can use the IBH **OPC Server** to connect your visualisation on the PLC via **IBH Link S7++**. The

IBHNet driver enables you to gain direct variable access via standard programming languages like

Visual Basic or Delphi.
The configuration of the adapter is very easy and normally done in a few minutes. The *IBH Link*\$7++ automatically detects, whether it's

connected to a 10 or 100Mbit/s network. The IBH Link \$7++ takes its power supply from the MPI®/ DP interface, if available, otherwise via the integrated 24V

Besides the programming capabilities also an application programming interface for HMI applications is included.

For Windows operating systems there are samples in the languages Visual Basic®, Visual C®, C++®, VB.net®, C#®, Delphi®, Java®, Excel® included. For Linux there are also samples included.

HMI applications can also connect via ISO on TCP (RFC1006).

- 16 PC-connections at the same time
- 32 MPI® / DP-connections at the same time
- Automatic Baudrate-detection
- RFC1006
- RJ45-plug with autodetect integrated
- PG(PU) connector
- Diagnostic LEDs
- Power supply from the MPI® / DP interface
- Connection also to passive nodes with power supply via integrated 24V connector

IBH Link S7 Plus

The IBH Link S7 Plus has a rail mount.

IBH Link S5++

Cost-efficient alternative solution for conventional PLC-PC-connections via
Ethernet

If a PLC has to be connected via Ethernet with a PC, usually a CP communication processor needs to be applied to the PLCs rack.

In general, the communication processors (e.g. CPs from Siemens, or Ethernet components from other manufacturers) are used for the connection to the PLC.

As an alternative solution, IBHsoftec has recently introduced the *IBH Link \$5*++ for connecting a PLC with a PC. The *IBH Link \$5*++ is a compact and robust Ethernet-converter within a 15-pin Sub-D-housing for a connection via a switch, a hub or even directly to a PC with a common network adaptor.

All required drivers for the STEP® 5 V7.16 or higher and for **\$5 for Windows®** are included . Furthermore the protocols Fetch/Write TCP and RFC1006 passive are supported.

Since many new S7 HMI panels do not support the S5 anymore, the *IBH Link S5++* talks the S7 RFC1006 protcol in order to connect this new devices to S5.



S5/S7 Interfaces

USB-S7-Adaptor MPI®, DP, PPI

The USB-S7-Adaptor MPI®, DP, PPI is an USB interface to the MPI®/PPI or DP-Bus



converter for programming software or HMI. The USB-S7-Adaptor MPI®, DP, PPI has a 1.2m long MPI® connecting cable, which can be directly plugged into the programming socket of the CPU or to any other node in the MPI® network. The LCD Display shows the transmisson rate and MPI®/DP address.

The housing of the USB-S7-Adaptor MPI®, DP, PPI contains a type "B" USB socket. The Adaptor can be connected to the PC via the USB cable supplied. The USB-S7-Adaptor MPI® is powered from the PC. The USB-S7-Adaptor MPI®, DP, PPI can be used at any node of the MPI® bus. A driver for Windows® 98/2000/XP is supplied.

USB-S7-Adaptor (Siemens) MPI®, DP, PPI

The USB-S7-Adaptor (Siemens) MPI®, DP, PPI is an USB interface to the MPI®/PPI or DP-

Bus converter for programming software or HMI. The USB-S7-Adaptor (Siemens) MPI®, DP, PPIi has a 1.2m long MPI® connecting cable, which can be directly plugged into the programming socket of the CPU or at any other node in the MPI® network.

The housing of the USB-S7-Adaptor (Siemens) MPI®, DP, PPI contains a type "B" USB socket. The Adaptor can be connected to the PC via the USB cable supplied. The required power supply is normally taken from the

S7-300° or S7-400° PLCs programming port. The USB-S7-Adaptor (Siemens) MPI°, DP, PPI can be used at any node of the MPI° bus. A driver for Windows 98/2000/XP and Vista is supplied.

IBH USB-S5-Adaptor

Interfaces the PC USB Port with the 15 pin AS511 Interface port of the PLC. The 15 pin

connector housing is made from solid metal and contains the complete electronics. The IBH USB-S5-Adaptor takes it's power supply from the USB port of the PC. It is an active cable, no power supply from the PLCs program-

ming port is required. A Constant
Current adaptor is not needed for this
reason. The IBH USB-S5-Adaptor can be used with
S5 for Windows®, the IBH OPC Server and
STEP®5 V7.16 or higher (Drivers for Windows 2000,
XP, Vista and Win 7 are included).

IBH S5-Current Loop Converter

The SMD electronics are located in a solid metal 15 pin Sub-D connector shell. The pin assignment fits the following SIMATIC® PLCs: 90U, 95U, 100U, 101U, 115U, 135U, and 155U. The PLC must be active and needs to supply the the loop current (2 x 20mA). The 9 pin Sub-D connector is plugged into the serial port (COM1 – COM4) of the PC.

Constant Current Adaptor for the IBH S5-Current Loop Converter

For PLCs, that are not supplying the loop current (2 x 20mA), the Constant Current Adaptor is required to establish a connection. Two constant current (20mA) sources are located in the solid metal 15 pin Sub.¬D connector shell to supply the loop current. The adapter is delivered with a AC / DC adaptor. The pin assignment matches the pin assignment of the IBH S5-Current Loop Converter.

USB S5/S7 Prommer (Siemens)

The USB S5/S7 Prommer is used to program S5 Eproms, S5 EEproms, S5/S7 Flash Eproms and S7 MicroMemoryCards.

The USB S5/S7 Prommer is connected via the USB port of the PC.

All Eprom functions such as erasing, displaying, reading, transferring, comparing, and erase check are available.

The USB S5/S7 Prommer works together with **S5/S7 for Windows**®, STEP®5 and STEP®7

EPROM-Eraser LG07

The robust design of this EPROM-Eraser LG07 will withstand even the hardest use. The EPROM-Eraser LG07 has an integrated timer (max. 60 min.) and an indicator to control the erasing procedure. The high power ultraviolet ray lamp has a long life. The ultraviolet ray lamp is turned off if the drawer is opened accidentally. The drawer has roller bearings for easy sliding. Drawer size: 60x90x21mm. The drawer has space for one (1) S5 Eprom Module or up to seven DIP 28 Eprom's. A 230V / 50/60 Hz 12VA power supply is integrated.



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